

CLOTHMEN QUALITY STANDARDS

Sr. #	Tests		Disp / Reactive		Disp / Vat		Disp/Sulpher		Reactive		Sulpher		Vat		Pigment				
			Medium	Dark	Medium	Dark	Medium	Dark	Medium	Dark	Medium	Dark	Medium	Dark	Medium	Dark			
1	Colorfastness to laundering		Staining	4	3--4	4	4	4	3--4	4	3--4	4	3--4	4	4	4	4		
			Change in Shade	4	4	4	4	4	4	4	4	4	4	4	4	4	3--4	3	
2	Colorfastness to Perspiration		Alkaline	Staining	4	3--4	4	4	3--4	3--4	4	4	4	3--4	4--5	4	4	4	
				Change in Shade	4	4	4	4	4	4	4	4	4	4	4	4	4	3--4	3
			Acidic	Staining	4	3--4	4	4	3--4	3--4	4	4	4	3--4	4--5	4	4	4	4
				Change in Shade	4	4	4	4	4	4	4	4	4	4	4	4	4	4	3--4
3	Colorfastness to Dry Cleaning		Staining	4	4	4	4	4	3--4	4	3--4	4	3--4	4--5	4	4	4	4	
			Change in Shade	4	3--4	4	4	3--4	3--4	4	3--4	4	4	4	4	4	4	3--4	3
4	Colorfastness to Light (Grey Scale)		Change in Shade	24 Hours	4	4	4	4	4	4	3--4	3--4	4	3--4	4	4	4	4	
				48 Hours	3--4	3--4	3--4	3--4	3--4	3--4	3	3	3--4	3	3--4	3--4	3--4	3--4	3--4
5	Water Tests		Staining	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	
			Change in Shade	4	4	4	4	4	4	4	4	4	4	4	4	4	4	3--4	3--4
6	Colorfastness to Crocking		Wet	4	3--4	4	3--4	2--3	2	4	3--4	2--3	2	4	4	2--3	2		
			Dry	4--5	4	4--5	4	3--4	3	4	4	3	3	4--5	4	3	2--3		